GS1 Series Introduction



GS1 Series Drives								
Motor Rating	Нр	0.25	0.5	1	2			
	kW	0.2	0.4	0.75	1.5			
115V Single-Phase Input / 230V Three-Phase Outpu	t	~	~					
230V Single-Phase Input / 230V Three-Phase Outpu	~	~	~					
230VThree-Phase Input / Output					~			

Overview

The GS1 series of AC drives is our most affordable and compact inverter, offering V/Hz control with general purpose application features. These drives can be configured using the built-in digital keypad (which also allows you to set the drive speed, start and stop, and monitor specific parameters) or with the standard RS-485 serial communications port. Standard GS1 features include one analog input, four programmable digital inputs and one programmable normally open relay output.

Features

- Simple Volts/Hertz control
- Pulse Width Modulation (PWM)
- 3 10 kHz carrier frequency
- IGBT technology
- 130% starting torque at 5Hz
- 150% rated current for one minute
- Electronic overload protection
- Stall prevention
- · Adjustable accel and decel ramps
- S-curve settings for acceleration and deceleration
- Manual torque boost
- Automatic slip compensation
- DC braking
- Built-in EMI filter
- Three skip frequencies
- Trip history
- Integral keypad and speed potentiometer
- Programmable jog speed
- Three programmable preset speeds
- · Four programmable digital inputs
- One programmable analog input
- One programmable relay output
- RS-485 Modbus communications up to 19.2K
- Optional Ethernet communications
- Two-year warranty
- UL/cUL/CE listed

Accessories

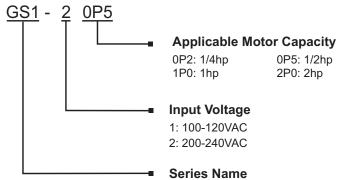
- AC line reactors
- RF filter
- Fuse kits and replacement fuses
- · Ethernet interface
- Four and eight-port RS-485 multi-drop termination board
- Serial communication cables available for creating plug and play RS-232/RS-485 networks with AutomationDirect PLCs. See the comm cable matrix on page DR-93.
- KEP**Direct** I/O or OPC Server
- · GSoft drive configuration software
- USB-485M USB to RS-485 PC adapter (see "Communications Products" chapter for detailed information)

Detailed descriptions and specifications for GS accessories are available in the "GS/DURAPULSE Accessories" section.

Typical Applications

- Conveyors
- Fans
- Pumps
- · Shop tools

GS1 series part numbering system





GS1 Series Specifications

115V/230V CLASS GS1 Series								
Model		GS1-10P2	GS1-10P5	GS1-20P2	GS1-20P5	GS1-21P0	GS1-22P0	
Price		\$99.00	\$117.00	\$113.00	\$117.00	\$134.00	\$164.00	
Mater Potion	HP	1/4 hp	1/2 hp	1/4 hp	1/2 hp	1hp	2hp	
Motor Rating	kW	0.2 kW	0.4 kW	0.2 kW	0.4 kW	0.7 kW	1.5 kW	
Rated Output Capacity (200V) k	VA	0.6	1.0	0.6	1.0	1.6	2.7	
Rated Input Voltage)–120 VAC ±10%; Hz ±5%	Single/three-phas	e: 200–240 VAC ±10	%; 50/60 Hz ±5%	Three-phase: 200–240 VAC±10%; 50/60 Hz ±5%	
Rated Output Voltage			ponds to double the voltage	ו	Three-phase correspo	nds to the input volta	ge	
Rated Input Current (A)		6	9	4.9/1.9	6.5/2.7	9.7/5.1	9	
Rated Output Current (A)		1.6	2.5	1.6	2.5	4.2	7.0	
Watt Loss @ 100% I (W)		19.2	19.2	18.4	26.8	44.6	73	
Weight: kg (lb)		2.10	2.20	2.20	2.20	2.20	2.20	
Dimensions (HxWxD) (mm [in])		132.0 x 68.0 x128.1 [5.20 x 2.68 x 5.04]						
		A	Accessories					
Line Reactor *		LR-1xxPx-xxx (refer to "GS/DURApulse Drives Accessories – Line Reactors" section for exact part #)						
RF Filter		RF220X00A						
Fuse Kit **	Single-Phase **	GS-10P2-FKIT-1P	GS-10P5-FKIT-1P	GS-20P2-FKIT-1P	GS-20P5-FKIT-1P	GS-21P0-FKIT-1P	-	
I USG KIL	Three-Phase	-	-	GS-20P2-FKIT-3P	GS-20P5-FKIT-3P	GS-21P0-FKIT-3P	GS-22P0-FKIT-3P	
Replacement Fuses	Single-Phase	GS-10P2-FUSE-1P	GS-10P5-FUSE-1P	GS-20P2-FUSE-1P	GS-20P5-FUSE-1P	GS-21P0-FUSE-1P	-	
•	Three-Phase	-	-	GS-20P2-FUSE-3P	GS-20P5-FUSE-3P	GS-21P0-FUSE-3P	GS-22P0-FUSE-3P	
Ethernet Communications modu Drives (DIN rail mounted)	le for GS Series	GS-EDRV100						
USB to RS-485 PC Communicat	ion Adapter	USB-485M						
RS-485 Communication Distribution (for creating plug and play RS-4	ZL-CDM-RJ12X4 / ZL-CDM-RJ12X10							
RS-485 Serial Cable, GS Drive	to DL06/D2-260	GS-485HD15-CBL-2						
RS-485 Serial Cable, GS Drive to ZIPLink CDM Modul	le	GS-485RJ12-CBL-2						
Software	GSoft / KEP <i>Direct</i>							
OPC Server				KEP	Direct			
* CC1 1 year drives require 115U class input line recetors and 220U class output line recetors								

* GS1-1xxx drives require 115V class input line reactors and 230V class output line reactors.

** Single-phase fuse kits and fuses are used only with GS1-1xxx drives.

mormado

Soft Starters

Motors

Power
Transmission

Motion: Servos and Steppers

Motor Controls

ensors:

Sensors: Photoelectric Sensors: Encoders

Sensors:

Limit Switches

urrent

Sensors: Pressure Sensors: Temperature

Sensors: Level

Sensors: Flow Switches

Pushbuttons and Lights

Stacklights

Signal

Pronoce

1 100033

Relays and Timers

Pneumatics:

Pneumatics: Directional Control Valves

Pneumatics: Cylinders

ubing

Air Fittings

Appendix Book 2

Terms and Conditions

GS1 General Specifications

			General Specifications
			Control Characteristics
Combinal Curata			
Control System			Sinusoidal Pulse Width Modulation, carrier frequency 3kHz–10kHz
Rated Output			1.0 to 400.0 Hz limited to 9999 motor rpm
	ency Resolution		0.1 Hz
Overload Cap			150% of rated current for 1 minute
Torque Chara	cteristics		Includes manual torque boost, auto-slip compensation, starting torque 130% @ 5.0Hz
DC Braking			Operation frequency 60–0Hz, 0–30% rated voltage. Start time 0.0–5.0 seconds. Stop time 0.0–25.0 seconds
Acceleration/	Deceleration Tir	me	0.1 to 600 seconds (can be set individually)
Voltage/Frequ	iency Pattern		V/F pattern adjustable. Settings available for Constant Torque – low and high starting torque, Variable Torque – low and high starting torque, and user configured
Stall Preventi	ion Level		20 to 200% of rated current
			Operation Specification
	Eroguanou	Keypad	Setting by <up> or <down> buttons or potentiometer</down></up>
Inpus	Frequency Setting	External Signal	Potentiometer - $5k\Omega$ 0.5W, 0 to 10 VDC (input impedance 47k Ω), 0 to 20 mA / 4 to 20 mA (input impedance 250 Ω), Multi-function inputs 1 to 3 (3 steps, JOG, UP/DOWN command), RS485 communication setting
	Operation Setting	Keypad	Setting by <run>, <stop> buttons</stop></run>
		External Signal	DI1, DI2, DI3, DI4 can be combined to offer various modes of operation, RS485 communication port
	Multi-Function Input Signal		Multi-step selection 0 to 3, Jog, Accel/decel inhibit, First/second accel/decel switch, Counter, PLC operation, External base block (N.C., N.O.) selection
Outputs	Multi-Function Output Signal		AC drive operating, Frequency attained, Non zero speed, Base Block, Fault indication, Local/remote indication, PLC operation indication
	Operating Functions		Automatic voltage regulation, S-curve, Over-voltage stall prevention, DC braking, Fault records, Adjustable carried frequency, Starting frequency setting of DC braking, Over-current stall prevention, Momentary power loss restart, Reverse inhibition, Frequency limits, Parameter lock/reset
Protective Ful	nctions		Overcurrent, overvoltage, undervoltage, electronic thermal motor overload, Overheating, Overload, Self testing
	Operator Devi	ices	5-key, 4-digit, 7-segment LED, 3 status LEDs, potentiometer
Onorator	Programming		Parameter values for setup and review, fault codes
Operator Interface	Parameter Mo	onitor	Master Frequency, Output Frequency, Scaled Output Frequency, Output Voltage, DC Bus Voltage, Output Direction, Trip Event Monitor, Trip History Monitor
	Key Functions	}	RUN/STOP, DISPLAY/RESET, PROGRAM/ENTER, <up>, <down></down></up>
	Enclosure Rat	ring	Protected chassis, IP20
	Ambient Oper	ating Temperature	-10° to 40°C (14°F to 104°F) w/o derating
Familia	Storage Temp	erature	-20° to 60 °C (-4°F to 140°F) during short-term transportation period)
Environment	Ambient Hum	idity	0 to 90% RH (non-condensing)
	Vibration		9.8 m/s ² (1G), less than 10Hz; 5.88 m/s ² (0.6G) 20 to 50 Hz
	Installation Lo	ocation	Altitude 1000m or lower above sea level, keep from corrosive gas, liquid and dust
Options			Programming Software (GSOFT)

Soft Starters

Motors

Transmission

Motion: Servos and Steppers

Motor Controls

Sensors: Encoders

Sensors: Pressure

Sensors: Temperature

Pushbuttons and Lights

Stacklights

Process

Relays and Timers

Pneumatics: Air Prep

Directional Control

Pneumatics: Cylinders

Valves

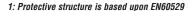
Pneumatics: Tubing

GS1 Specifications - Installation

Understanding the installation requirements for your GS1 drive will help to ensure that it will operate within its environmental and electrical limits.

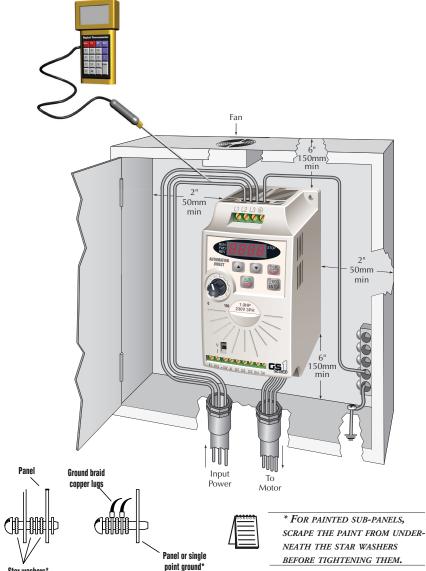
Never use only this catalog for installation instructions or operation of equipment; refer to the user manual, GS1-M.

Environmental Specifications							
Protective Structure 1	IP20						
Ambient Operating Temperature ²	-10 to 40°C						
Storage Temperature ³	-20 to 60°C						
Humidity	to 90% (no condensation)						
Vibration ⁴	5.9 m/s ² (0.6g), 10 to 55 Hz						
Location	Altitude 1,000 m or less, indoors (no corrosive gases or dust)						



- 2: The ambient temperature must be in the range of -10° to 40° C. If the range will be up to 50° C, you will need to set the carrier frequency to 2.1 kHz or less and derate the output current to 80% or less. See our Web site for derating curves.
- 3: The storage temperature refers to the short-term temperature during transport.
- 4: Conforms to the test method specified in JIS CO911 (1984)

Watt Loss Chart						
At full load						
19.2						
19.2						
18.4						
26.8						
44.6						
73						



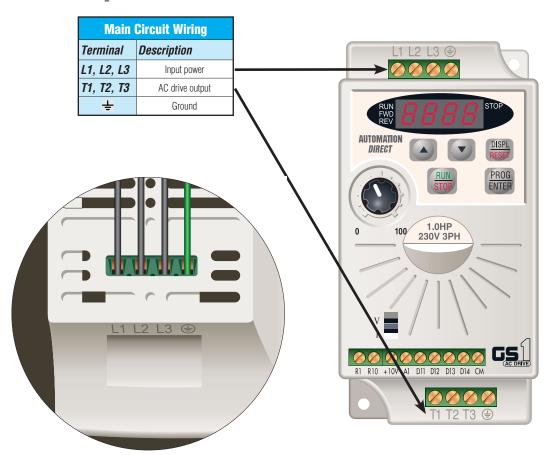


Star washers



Warning: AC drives generate a large amount of heat, which may damage the AC drive. Auxiliary cooling methods are typically required in order to not exceed maximum ambient temperatures.

GS1 Specifications - Terminals



Coi	Control Circuit Terminals						
Terminal Symbol	Description						
R10	Relay output 1 normally open						
R1	Relay output 1 common						
DI1 Digital input 1							
DI2	Digital input 2						
DI3	Digital input 3						
DI4	Digital input 4						
Al ¹	Analog input						
+10V	Internal power supply (10 mA @ 10 VDC)						
CM	Common						

¹ O to +10 VDC, O to 20 mA, or 4 to 20 mA input represents zero to maximum output frequency.

Note: Use twisted-shielded, twisted-pair or shielded-lead wires for the control signal wiring. It is recommended all signal wiring be run in a separate steel conduit. The shield wire should only be connected at the drive. Do not connect shield wire on both ends.

Soft Starters

Transmission

Motion: Servos and Steppers

Motor Controls

Sensors: Encoders

Sensors: Pressure

Sensors: Temperature

Sensors: Level

Pushbuttons and Lights

Stacklights

Relays and Timers

Pneumatics: Air Prep

Directional Control

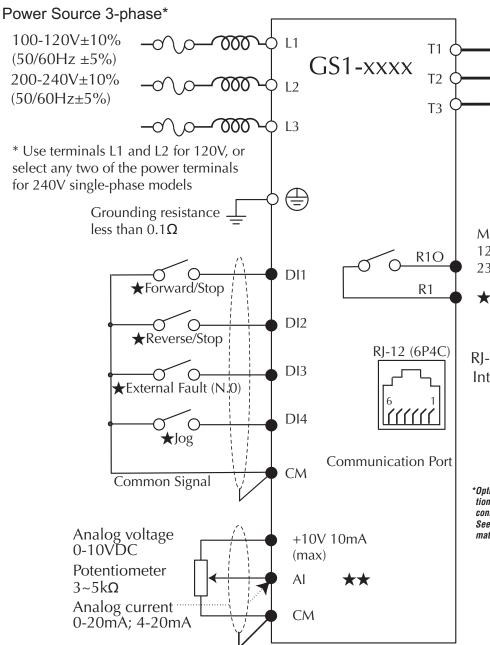
Motors

AC Motor

GS1 Specifications - Basic Wiring Diagram

Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to user manual GS1-M for additional specific wiring information.)

Note: Refer to the following pages for explanations and information regarding line reactors and RF filters: DR-50, DR-80.



Multi-function output contacts 120VAC/24VDC @5A 230VAC @2.5A

★Fault Indication

RJ-12 Serial Comm Port* Interface (See Warning)

RS-485

- 2: GND
- 3: SG-
- 4: SG+
- 5: +5V

*Optional ZIPLink serial communication cables available for plug and play connectivity to AutomationDirect PLCs. See the comm cable selection matrix on page DR-93.

★Factory default setting

★★Factory default source of frequency command is via the keypad potentiometer

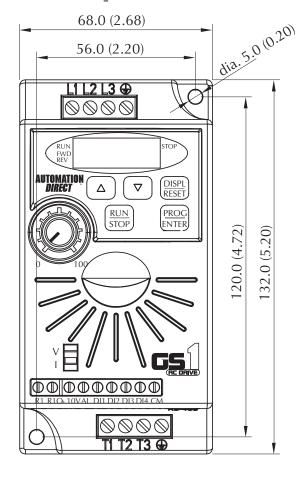
O Main circuit (power) terminals

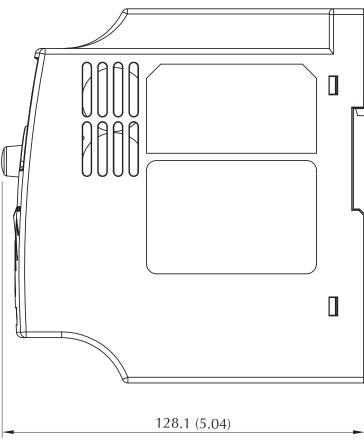
Control circuit terminal

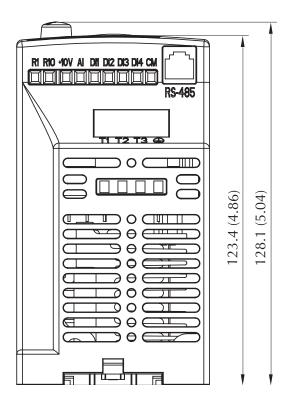
WARNING: Do not plug a modem or telephone into the GS1 RJ-12 Serial Comm Port, or permanent damage may result. Terminals 2 and 5 should not be used as a power source for your communication connection.

eDR-19

GS1 Specifications - Dimensions







Unit: mm (in)



ZIPIN Wiring Solutions

Soft Starters

Motors

Transmission

Motion: Servos and Steppers

Motor Controls

Sensors: Encoders

Sensors: Limit Switches

Sensors: Pressure

Sensors: Temperature

Sensors: Level

Pushbuttons and Lights

Stacklights

Process

Relays and Timers

Pneumatics: Air Prep

Directional Control

Pneumatics: Tubing

Pneumatics: Air Fittings

Appendix Book 2

Wiring Solutions using the ZIPLink Wiring System

ZIPLinks eliminate the normally tedious process of wiring between devices by utilizing prewired cables and DIN rail mount connector modules. It's as simple as plugging in a cable connector at either end or terminating wires at only one end. Prewired cables keep installation clean and efficient, using half the space at a fraction of the cost of standard terminal blocks. There are several wiring solutions available when using the *ZIP*Link System ranging from PLC I/O-to-ZIPLink Connector Modules that are ready for field termination, options for connecting to third party devices, GS, DuraPulse and SureServo Drives, and specialty relay, transorb and communications modules. Pre-printed I/O-specific adhesive label strips for quick marking of *ZIP*Link modules are provided with *ZIP*Link cables. See the following solutions to help determine the best *ZIP*Link system for your application.

Solution 1: DirectLOGIC, CLICK and Productivity3000 I/O Modules to ZIPLink Connector Modules

When looking for quick and easy I/O-to-field termination, a ZIPLink connector module used in conjunction with a prewired **ZIP**Link cable, consisting of an I/O terminal block at one end and a multi-pin connector at the other end, is the best solution.

Using the PLC I/O Modules to ZIPLink Connector Modules selector tables located in this section,

- 1. Locate your I/O module/PLC.
- 2. Select a ZIPLink Module.
- 3. Select a corresponding ZIPLink Cable.



Solution 2: DirectLOGIC, CLICK and Productivity3000 I/O Modules to 3rd Party Devices

When wanting to connect I/O to another device within close proximity of the I/O modules, no extra terminal blocks are necessary when using the ZIPLink Pigtail Cables. ZIPLink Pigtail Cables are prewired to an I/O terminal block with color-coded pigtail with soldered-tip wires on the other end.

Using the I/O Modules to 3rd Party Devices selector tables located in this section,

- 1. Locate your PLC I/O module.
- 2. Select a ZIPLink Pigtail Cable that is compatible with your 3rd party device.



Solution 3: GS Series and DURAPULSE Drives **Communication Cables**

Need to communicate via Modbus RTU to a drive or a network of drives?

ZIPLink cables are available in a wide range of configurations for connecting to PLCs and SureServo, SureStep, Stellar Soft Starter and AC drives. Add a ZIPLink communications module to quickly and easily set up a multi-device network.

Using the Drives Communication selector tables located in this section,

- 1. Locate your Drive and type of communications.
- 2. Select a ZIPLink cable and other associated hardware.





Wiring Solutions

Solution 4: Serial Communications Cables

ZIPLink offers communications cables for use with *Direct*LOGIC, CLICK, and Productivity3000 CPUs, that can also be used with other communications devices. Connections include a 6-pin RJ12 or 9-pin, 15-pin and 25-pin D-sub connectors which can be used in conjunction with the RJ12 or D-Sub Feedthrough modules.

Using the Serial Communications Cables selector table located in this section,

- 1. Locate your connector type
- 2. Select a cable.



Solution 5: Specialty ZIPLink Modules

For additional application solutions, *ZIP*Link modules are available in a variety of configurations including stand-alone relays, 24VDC and 120VAC transorb modules, D-sub and RJ12 feedthrough modules, communication port adapter and distribution modules, and SureServo 50-pin I/O interface connection.

Using the *ZIPLink Specialty Modules* selector table located in this section,

- 1. Locate the type of application.
- 2. Select a ZIPLink module.



Solution 6: *ZIP*Link Connector Modules to 3rd Party Devices

If you need a way to connect your device to terminal blocks without all that wiring time, then our pigtail cables with color-coded soldered-tip wires are a good solution. Used in conjunction with any compatible *ZIP*Link Connector Modules, a pigtail cable keeps wiring clean and easy and reduces troubleshooting time.

Using the Universal Connector Modules and Pigtail Cables table located in this section,

- 1. Select module type.
- 2. Select the number of pins.
- 3. Select cable.





Soft Starters Motors

Transmission



Motor Controller Communication

Drive / M	otor Controller		Communication	S		ZIP Link Cable	
Controller	Comm Port Type	Network/Protocol	Connects to	Comm Port Type	Cable (2 meter length)	Cable Connectors	Other Hardware Required
			DL06 PLCs	Port 2 (HD15)	GS-485HD15-CBL-2	RJ12 to HD15	_
			D2-260 CPU	1 011 2 (11013)	00 403HD 13 0DL 2	1012 1011013	_
GS1	RJ12	RS-485 Modbus RTU	GS-EDRV100	RJ12	GS-EDRV-CBL-2	RJ12 to RJ12	_
			ZL-CDM-RJ12Xxx*	RJ12	GS-485RJ12-CBL-2	11012 1011012	_
			FA-ISOCON	5-pin Connector	GS-ISOCON-CBL-2	RJ12 to 5-pin plug	_
			CLICK PLCs	- Port 2 (RJ12)			_
			DL05 PLCs	POIL 2 (RJ 12)			_
			DL06 PLCs				
		RS-232 Modbus RTU	D2-250-1 CPU	Port 2 (HD15)	GS-RJ12-CBL-2	RJ12 to RJ12	FA-15HD
			D2-260 CPU				
			D4-450 CPU	Port 3 (25-pin)			FA-CABKIT
SS2	RJ12		P3-550 CPU	Port 2 (RJ12)			_
			DL06 PLCs				_
		RS-485 Modbus RTU	D2-260 CPU	Port 2 (HD15)	GS-485HD15-CBL-2	RJ12 to HD15	_
			GS-EDRV100	RJ12	GS-EDRV-CBL-2		_
			ZL-CDM-RJ12Xxx*	RJ12	GS-485RJ12-CBL-2	RJ12 to RJ12	_
			FA-ISOCON	5-pin Connector	GS-ISOCON-CBL-2	RJ12 to 5-pin plug	_
			DL06 PLCs	о риг солиссия	00.000011.002.2	The LE to o pin plag	_
			D2-260 CPU	Port 2 (HD15)	GS-485HD15-CBL-2	RJ12 to HD15	_
OuraPulse GS3)	RJ12	RS-485 Modbus RTU	GS-EDRV100	RJ12	GS-EDRV-CBL-2	D 140 to D 140	-
u00)			ZL-CDM-RJ12Xxx*	RJ12	GS-485RJ12-CBL-2	RJ12 to RJ12	_
			FA-ISOCON	5-pin Connector	GS-ISOCON-CBL-2	RJ12 to 5-pin plug	_
		RS-485 Modbus RTU	DL06 PLCs	Port 2 (HD15)	SR44-485HD15-CBL-2		
Stellar			D2-250-1 CPU			RJ45 to HD15	SR44-RS485**
Soft Starter) SR44 Series	RJ45**		D2-260 CPU	1			
7111 O01103			ZL-CDM-RJ12Xxx*	RJ12	SR44-485RJ45-CBL-2	RJ45 to RJ12	1
			CLICK PLCs	2 (2)			_
			DL05 PLCs	Port 2 (RJ12)			_
			DL06 PLCs				
		RS-232 Modbus RTU	D2-250-1 CPU	Port 2 (HD15)	SVC-232RJ12-CBL-2	6-pin IEEE to RJ12	FA-15HD
			D2-260 CPU				
SureServo	IEEE1394 (CN3)		D4-450 CPU	Port 3 (25-pin)			FA-CABKIT
			P3-550 CPU	Port 2 (RJ12)			_
			DL06 PLCs				_
			D2-260 CPU	Port 2 (HD15)	SVC-485HD15-CBL-2	6-pin IEEE to HD15	_
		RS-485 Modbus RTU	ZL-CDM-RJ12Xxx*	RJ12	SVC-485RJ12-CBL-2	6-pin IEEE to RJ12	_
			USB-485M	RJ45	SVC-485CFG-CBL-2	6-pin IEEE to RJ45	_
			DL06 PLCs		270 10001 G ODL Z	- p	_
			D2-250-1 CPU	Port 2 (HD15)	STP-232HD15-CBL-2	HD15-pin to RJ12	_
ureStep	RJ12	RS-232 ASCII	D2-260 CPU (Port2)	1 311 2 (11013)	OTT ZOZITO TO ODE-Z	אוווע סו טוווע סו טווע	_
ureoteh	11012	INO-ZUZ MUUII					_
			DL05 PLCs RJ12 CLICK PLCs		STP-232RJ12-CBL-2	RJ12 to RJ12	

^{*} When using the ZL-CDM-RJ12Xxx ZIPLink Communication Distribution Module, replace the lowercase "xx" with the number of RJ12 ports, i.e. "4" for four ports, or "10" for ten ports. (ex: ZL-CDM-RJ12X4 or ZL-CDM-RJ12X10)

Motion: Servos and Steppers

Motor Controls

Sensors: Encoders

Sensors: Pressure Sensors: Temperature

Sensors: Level

Pushbuttons and Lights Stacklights

Relays and Timers

Pneumatics: Air Prep

Pneumatics: Directional Control

Pneumatics: Cylinders

^{**} The SR44-RS485 Communications Adapter must be installed for RS-485 communications with the Stellar soft starters.

Hitachi Drives Cross References

To find a suitable replacement for an SJ300 Hitachi drive, use the chart to the right to determine control mode(s) required, and the tables below to determine possible replacement part numbers. Suggested replacements do not necessarily have all control modes of the original, so appropriate drives will be application-dependent. Please call Tech Support if there are any replacement questions.

Drive Series	Volts/Hz	PID	Sensorless Vector	Full Flux Vector
L100	1	1		
SJ100	1	1	1	
GS1	1			
GS2	1	1		
DURAPulse (GS3)	/	/	/	
SJ300	1	1	1	✓

Hitachi SJ300 Cross Reference

	Hitachi SJ300	AC Drives			Possible	Replacem	ents	
	Part No.	Horsepower	GS1	Price	GS2	Price	DURAPULSE (GS3)	Price
	SJ300-004LFU	0.5 hp	GS1-20P5	\$117.00	GS2-20P5	\$158.00	GS3-21P0 **	\$242.00
	SJ300-007LFU	1.0 hp	GS1-21P0	\$134.00	GS2-21P0	\$177.00	GS3-21P0	\$242.00
	SJ300-015LFU	2.0 hp	GS1-22P0 *	\$164.00	GS2-22P0	\$251.00	GS3-22P0	\$293.00
	SJ300-022LFU	3.0 hp	-	-	GS2-23P0	\$309.00	GS3-23P0	\$347.00
	SJ300-037LFU	5.0 hp	-	-	GS2-25P0 *	\$363.00	GS3-25P0 *	\$400.00
230	SJ300-055LFU	7.5 hp	-	-	GS2-27P5 *	\$465.00	GS3-27P5 *	\$549.00
	SJ300-075LFU	10 hp	-	-	-	-	GS3-2010 *	\$698.00
	SJ300-110LFU	15 hp	-	-	-	-	GS3-2015 *	\$889.00
	SJ300-150LFU	20 hp	-	-	-	-	GS3-2020 *	\$1,104.00
	SJ300-185LFU	25 hp	-	-	-	-	GS3-2025 *	\$1,298.00
	SJ300-220LFU	30 hp	-	-	-	-	GS3-2030 *	\$1,486.00
	SJ300-007HFU	1.0 hp	-	-	GS2-41P0 *	\$261.00	GS3-41P0 *	\$323.00
	SJ300-015HFU	2.0 hp	-	-	GS2-42P0 *	\$303.00	GS3-42P0 *	\$360.00
	SJ300-022HFU	3.0 hp	-	-	GS2-43P0 *	\$357.00	GS3-43P0 *	\$385.00
	SJ300-040HFU	5.0 hp	-	-	GS2-45P0 *	\$410.00	GS3-45P0 *	\$427.00
460V	SJ300-055HFU	7.5 hp	-	-	GS2-47P5 *	\$586.00	GS3-47P5 *	\$613.00
46	SJ300-075HFU	10 hp	-	-	GS2-4010 *	\$725.00	GS3-4010 *	\$734.00
`	SJ300-110HFU	15 hp	-	-	-	-	GS3-4015 *	\$957.00
	SJ300-150HFU	20 hp	-	_	_	-	GS3-4020 *	\$1,165.00
	SJ300-185HFU	25 hp	-	-	-	-	GS3-4025 *	\$1,383.00
	SJ300-220HFU	30 hp	-	_	-	-	GS3-4030 *	\$1,570.00

Notes: Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.

eDR-94 AC Drives

^{*} All SJ300 drives are specified for use with 3-phase power (but can be installed in single-phase applications). Replacement drive requires 3-phase power. Ensure that the existing SJ application uses 3-phase input power, or that 3-phase power is available.

^{**} Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.

Automation Direct

Company

_

Soft Starters

Motors

Power Transmission

Motion: Servos and Steppers

Motor Controls

Sensors: Proximity

Sensors: Photoelectric

Sensors: Encoders

imit Switches

ensors:

Sensors: Pressure

Sensors: Temperature

Sensors: Level

Sensors: Flow Switches

Pushbuttons and Lights

Stacklights

Signal

Process

Relays and Timers

Pneumatics: Air Prep

r Prep

Directional Control Valves

Pneumatics: Cylinders

Pneumatics: Tubing

> neumatics: ir Fittings

ppendix

Terms and

Hitachi Drives Cross References

To find a suitable replacement for an L100 or SJ100 Hitachi drive, use the chart to the right to determine control mode(s) required, and the tables below to determine possible replacement part numbers. Suggested replacements do not necessarily have all control modes of the original, so appropriate drives will be application-dependent. Please call Tech Support if there are any replacement questions.

Drive Series	Volts/Hz	PID	Sensorless Vector	Full Flux Vector
L100	1	✓		
SJ100	1	✓	/	
GS1	1			
GS2	1	1		
DURAPulse	1	1	1	
SJ300	1	✓	1	✓

Hitachi L100 Cross Reference

	Hitachi L100 AC Drives			Possible Replacements						
	Part No.	Horsepower	GS1	Price	GS2	Price	DURAPULSE	Price		
	L100-002NFU	0.25 hp	GS1-20P2	\$113.00	GS2-20P5 **	\$158.00	GS3-21P0 **	\$242.00		
	L100-004NFU	0.5 hp	GS1-20P5	\$117.00	GS2-20P5	\$158.00	GS3-21P0 **	\$242.00		
≥	L100-007NFU	1.0 hp	GS1-21P0	\$134.00	GS2-21P0	\$177.00	GS3-21P0	\$242.00		
30	L100-015NFU	2.0 hp	GS1-22P0 *	\$164.00	GS2-22P0	\$251.00	GS3-22P0	\$293.00		
7	L100-022NFU	3.0 hp	_	_	GS2-23P0	\$309.00	GS3-23P0	\$347.00		
	L100-037LFU	5.0 hp	_	_	GS2-25P0 *	\$363.00	GS3-25P0 *	\$400.00		
	L100-055LFU	7.5 hp	-	-	GS2-27P5 *	\$465.00	GS3-27P5 *	\$549.00		
	L100-075LFU	10 hp	_	_	-	-	GS3-2010 *	\$698.00		
	L100-004HFU	0.5 hp	_	_	GS2-41P0 * **	\$261.00	GS3-41P0 * **	\$323.00		
	L100-007HFU	1.0 hp	_	_	GS2-41P0 *	\$261.00	GS3-41P0 *	\$323.00		
>	L100-015HFU	2.0 hp	_	_	GS2-42P0 *	\$303.00	GS3-42P0 *	\$360.00		
09	L100-022HFU	3.0 hp	_	_	GS2-43P0 *	\$357.00	GS3-43P0 *	\$385.00		
4	L100-040HFU	5.0 hp	_	_	GS2-45P0 *	\$410.00	GS3-45P0 *	\$427.00		
	L100-055HFU	7.5 hp	_	_	GS2-47P5 *	\$586.00	GS3-47P5 *	\$613.00		
	L100-075HFU	10 hp	_	_	GS2-4010 *	\$725.00	GS3-4010 *	\$734.00		

Notes: Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.

- * = Replacement drive requires 3-phase input power. Ensure that the existing application uses 3-phase input power, or that 3-phase power is available.
- ** = Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.

Hitachi SJ100 Cross Reference

	Hitachi SJ100	AC Drives			Possible Re	placeme	nts	
	Part No.	Horsepower	GS1	Price	GS2	Price	D URA P ULSE	Price
	SJ100-002NFU	0.25 hp	GS1-20P2	\$113.00	GS2-20P5 **	\$158.00	GS3-21P0 **	\$242.00
	SJ100-004NFU	0.5 hp	GS1-20P5	\$117.00	GS2-20P5	\$158.00	GS3-21P0 **	\$242.00
≥	SJ100-007NFU	1.0 hp	GS1-21P0	\$134.00	GS2-21P0	\$177.00	GS3-21P0	\$242.00
30	SJ100-015NFU	2.0 hp	GS1-22P0 *	\$164.00	GS2-22P0	\$251.00	GS3-22P0	\$293.00
7	SJ100-022NFU	3.0 hp	-	-	GS2-23P0	\$309.00	GS3-23P0	\$347.00
	SJ100-037LFU	5.0 hp	-	-	GS2-25P0 *	\$363.00	GS3-25P0 *	\$400.00
	SJ100-055LFU	7.5 hp	-	-	GS2-27P5 *	\$465.00	GS3-27P5 *	\$549.00
	SJ100-075LFU	10 hp	-	-	_	-	GS3-2010 *	\$698.00
	SJ100-004HFU	0.5 hp	_	_	GS2-41P0 * **	\$261.00	GS3-41P0 * **	\$323.00
	SJ100-007HFU	1.0 hp	-	-	GS2-41P0 *	\$261.00	GS3-41P0 *	\$323.00
>	SJ100-015HFU	2.0 hp	-	-	GS2-42P0 *	\$303.00	GS3-42P0 *	\$360.00
460	SJ100-022HFU	3.0 hp	_	_	GS2-43P0 *	\$357.00	GS3-43P0 *	\$385.00
4	SJ100-040HFU	5.0 hp	-	-	GS2-45P0 *	\$410.00	GS3-45P0 *	\$427.00
	SJ100-055HFU	7.5 hp	-	_	GS2-47P5 *	\$586.00	GS3-47P5 *	\$613.00
	SJ100-075HFU	10 hp	_	_	GS2-4010 *	\$725.00	GS3-4010 *	\$734.00

Notes: Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.

- * = Replacement drive requires 3-phase input power. Ensure that the existing application uses 3-phase input power, or that 3-phase power is available.
- ** = Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.